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I, KAY WARD, TEAM LEADER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. PP 9839 for a patent by RICHARD BUGAJ filed on 19 April 1999.



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PROVISIONAL SPECIFICATION FOR THE INVENTION ENTITLED:

Shock Absorber

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This invention is best described in the following statement:

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SHOCK ABSORBER

Technical Field

The present invention relates to shock absorbers, and in particular relates to, but is not limited to shock absorbers for motor vehicles.

5

Background of the Invention

Currently available hydraulic vehicle shock absorbers are most typically of the telescopic type in the form of a single piston and cylinder arrangement used in combination with a coil spring over the shock absorber. A piston rod is connected to the piston within the cylinder with its free end protruding from the cylinder for attachment to
10 the body of the vehicle. The cylinder is attached to the vehicle wheel suspension. Extension or compression of the shock absorber, caused when the wheel suspension passes over a rough surface to elastically deform the coil spring, is damped by resistance to movement of the piston within the oil filled cylinder. The damping resistance to movement of the piston is provided by any of various forms of valve mechanism on the
15 piston which restrict flow of the oil from one side of the piston to the other inside the cylinder.

The damping characteristics of the shock absorber can be adjusted to some degree through adjustment of the piston valve mechanism. Gas shock absorbers are also available which have the same basic structure outlined above, but are further provided
20 with a gas chamber toward the end of the cylinder distal from the piston rod and separated from the oil filled chamber by an axially displaceable dividing piston. The gas pressure in the gas chamber can be adjusted to effect the dampening characteristics of the shock absorber.

These forms of currently available shock absorber suffer from various setbacks
25 including limitations in adjustability to provide precise damping over specific ranges of wheel suspension movement amplitude and duration / frequency. The quality of ride provided by such shock absorbers is also typically compromised against vehicle handling performance.

Object of the Invention

It is the object of the present invention to provide an improved shock absorber.

Summary of the Invention

There is disclosed herein a shock absorber for a vehicle comprising:

5 first and second axially aligned cylinders each having a liquid filled and sealed piston chamber, an axially displaceable piston received in said piston chamber, and means for dampening axial displacement of said piston through said liquid in said piston chamber,

a piston rod axially extending between and into said first and second cylinder piston
10 chambers, first and second axial ends of said piston rod being connected to said first and second cylinder pistons, respectively, and

means for securing said first and second cylinders to a body and wheel suspension of a vehicle, respectively.

Preferably at least one of said first and second cylinders is provided with a sealed
15 gas chamber at an end thereof distal to said piston rod and a valve means for adjusting gas pressure in said gas chamber, said piston and gas chambers being separated by an axially displaceable dividing piston.

Each of said at least one gas chamber may be disposed externally of the respective said cylinder, said gas chamber being disposed in a separate gas cylinder housing said
20 dividing piston, said piston chamber communicating with said gas cylinder via a conduit at said distal end of said cylinder.

More preferably both said first and second cylinders are provided with a said sealed gas chamber and a said valve means.

Alternatively said

25 The shock absorber may be provided with first and second coil springs, said first coil spring being associated with said first cylinder and having a first end axially fixed with respect to said piston rod and a second end axially fixed with respect to said first cylinder, said second coil spring being associated with said second cylinder and having a

first end axially fixed with respect to said piston rod and a second end axially fixed with respect to said second cylinder.

Preferably said first and second coil spring first ends are axially fixed with respect to said piston rod by means of an annular end plate fixed to said piston rod between said
5 first and second cylinders.

Preferably said shock absorber further comprises a sleeve extending between said first and second cylinders, axial ends of said sleeve sealingly engaging said first and second cylinders so as to define a sealed sleeve cavity therebetween, said sleeve being telescopically displaceable with respect to at least one of said first and second cylinders to
10 allow for relative axial displacement of said first and second cylinders, said sleeve being provided with a valve means for adjusting gas pressure within said cavity.

Preferably said sleeve is axially displaceable with respect to both of said first and second cylinders.

Preferably a first sealed annular cavity is defined in an overlap region between said
15 first cylinder and said sleeve, opposing axial ends of said first annular cavity being respectively defined by a first seal means fixed to said first cylinder and sealingly engaging said sleeve and a second seal means fixed to said sleeve and sealingly engaging said first cylinder.

Preferably said first sealed annular cavity is provided with a valve means for
20 adjusting gas pressure therein.

Preferably a second sealed annular cavity is defined in an overlap region between said second cylinder and said sleeve, opposing axial ends of said second annular cavity being respectively defined by a first seal means fixed to said second cylinder and sealingly engaging said sleeve and a second seal means fixed to said sleeve and sealingly engaging
25 said second cylinder.

Preferably said second sealed annular cavity is provided with a valve means for adjusting gas pressure therein.

In one embodiment said first sealed annular cavity is filled with liquid, said first sealed annular cavity being operatively associated with the sleeve cavity of another said

shock absorber such that a decrease in the volume of said first sealed annular cavity provides an increase in gas pressure in said sleeve cavity of said another shock absorber.

Preferably said first sealed annular cavity communicates with a first end of a control cylinder and said sleeve cavity of said another shock absorber communicates with a
 5 second end of said control cylinder, a control cylinder dividing piston disposed within said control cylinder isolating said first sealed annular cavity and said sleeve cavity of said another shock absorber.

Preferably said control cylinder dividing piston is provided with a piston rod sealingly received in a reduced cross section portion of said control cylinder toward said
 10 control cylinder first end such that an extending end of said piston rod isolates said first sealed annular cavity.

Preferably the first sealed annular cavity of said another shock absorber is filled with liquid, said first sealed annular cavity of said another shock absorber being
 operatively associated with the sleeve cavity of said shock absorber such that a decrease in
 15 the volume of said first sealed annular cavity of said another shock absorber provides an increase in gas pressure in said sleeve cavity of said another shock absorber.

The shock absorber may be provided with first and second coil springs, said first coil spring being associated with said first cylinder and having a first end axially fixed with respect to said sleeve and a second end axially fixed with respect to said first
 20 cylinder, said second coil spring being associated with said second cylinder and having a first end axially fixed with respect to sleeve and a second end axially fixed with respect to said second cylinder.

Preferably said first and second coil spring first ends are axially fixed with respect to said sleeve by means of an annular end plate fixed to said sleeve between said first and
 25 second cylinders.

There is further disclosed herein a shock absorber comprising:

a cylinder having a liquid filled and sealed piston chamber,

first and second axially displaceable pistons received in said sealed piston chamber towards first and second respective ends of said cylinder,

means for dampening axial displacement of each of said first and second pistons through said liquid in said piston chamber,

a first piston rod connected to said first piston and extending through said cylinder first end,

5 a second piston rod connected to said second piston and extending through said cylinder second end, and.

means for securing said first and second piston rods to a body and wheel suspension of a vehicle, respectively.

Preferably said piston chamber is divided into first and second sub-chambers by a
10 sealed gas chamber, said gas chamber being separated from said first and second piston sub-chambers by axially displaceable dividing pistons, said first and second pistons being received in said first and second piston sub-chambers, respectively, said gas chamber being provided with a valve means for adjusting gas pressure in said gas chamber.

Alternately said piston chamber is divided into first and second sub-chambers by a
15 fixed seal, said first and second pistons being received in said first and second piston sub-chambers.

Said first and second sub-chambers may communicate with opposing ends of a gas cylinder via first and second conduits disposed adjacent said fixed seal in said first and second sub-chambers, respectively, said gas cylinder being provided with a gas chamber
20 separated from said first and second conduits by axially displaceable dividing pistons.

The shock absorber may be provided with first and second coil springs, said first coil spring being associated with said first piston rod and having a first end axially fixed with respect to said cylinder and a second end axially fixed with respect to said first piston rod, said second coil spring being associated with said second piston rod and
25 having a first end axially fixed with respect to said cylinder and a second end axially fixed with respect to said second piston rod.

Preferably said first and second coil spring first ends are axially fixed with respect to said cylinder by means of an annular end plate fixed to said cylinder.

Preferably said shock absorber further comprises a first sleeve telescopically
30 disposed about and sealingly engaging said cylinder and extending from said cylinder first

end, a distal axial end of said first sleeve being sealed such that said first sleeve defines a sealed first sleeve cavity, said first piston rod being fixed in relation to said first sleeve, said first sleeve being provided with a valve means for adjusting gas pressure within said first sleeve cavity.

5 Preferably a first sealed annular cavity is defined in an overlap region between said cylinder and said first sleeve, opposing axial ends of said annular cavity being respectively defined by a first seal means fixed to said cylinder and sealingly engaging said first sleeve and a second seal means fixed to said first sleeve and sealingly engaging said cylinder.

10 Preferably said first sealed annular cavity is provided with a valve means for adjusting gas pressure within said first sealed annular cavity.

Preferably said shock absorber further comprises a second sleeve telescopically disposed about and sealingly engaging said cylinder and extending from said cylinder second end, a distal axial end of said second sleeve being sealed such that said second sleeve defines a sealed second sleeve cavity, said second piston rod being fixed in relation to said second sleeve, said second sleeve being provided with a valve means for adjusting gas pressure within said second sleeve cavity.

15

Preferably a second sealed annular cavity is defined in an overlap region between said cylinder and said second sleeve, opposing axial ends of said annular cavity being respectively defined by a first seal means fixed to said cylinder and sealingly engaging said second sleeve and a second seal means fixed to said second sleeve and sealingly engaging said cylinder.

20

Preferably said second sealed annular cavity is provided with a valve means for adjusting gas pressure therein.

25 In one embodiment said first sealed annular cavity is filled with liquid, said first sealed annular cavity being operatively associated with the first sleeve cavity of another said shock absorber such that a decrease in the volume of said first sealed annular cavity provides an increase in gas pressure in said first sleeve cavity of said another shock absorber.

Preferably said first sealed annular cavity communicates with a first end of a control cylinder and said first sleeve cavity of said another shock absorber communicates with a second end of said control cylinder, a control cylinder dividing piston disposed within said control cylinder isolating said first sealed annular cavity and said first sleeve cavity
5 of said another shock absorber.

Preferably said control cylinder dividing piston is provided with a piston rod sealingly received in a reduced cross section portion of said control cylinder toward said control cylinder first end such that an extending end of said piston rod isolates said first sealed annular cavity.

10 Preferably the first sealed annular cavity of said another shock absorber is filled with liquid, said first sealed annular cavity of said another shock absorber being operatively associated with the first sleeve cavity of said shock absorber such that a decrease in the volume of said first sealed annular cavity of said another shock absorber provides an increase in gas pressure in said first sleeve cavity of said another shock
15 absorber.

There is further disclosed herein a shock absorber comprising:

There is further disclosed herein a shock absorber comprising:

a cylinder having a liquid filled and sealed piston chamber,

an axially displaceable piston received in said sealed piston chamber,

20 means for dampening axial displacement of said piston through said liquid in said piston chamber,

a piston rod connected to said piston and extending through a first end of said cylinder,

a sleeve telescopically disposed about and sealingly engaging said cylinder and
25 extending from said cylinder first end, a distal axial end of said sleeve being sealed such that said sleeve defines a sealed sleeve cavity, said piston rod being fixed in relation to said sleeve, said sleeve being provided with a valve means for adjusting gas pressure within said sleeve cavity, and

means for securing one of said sleeve and said cylinder to a body of a vehicle and
30 the other of said sleeve and said cylinder to a wheel suspension of a vehicle.

Preferably a sealed annular cavity is defined in an overlap region between said cylinder and said sleeve, opposing axial ends of said annular cavity being respectively defined by a first seal means fixed to said cylinder and sealingly engaging said sleeve and a second seal means fixed to said sleeve and sealingly engaging said cylinder.

5 Preferably said sealed annular cavity is provided with a valve means for adjusting gas pressure therein.

In one embodiment said sealed annular cavity is filled with liquid, said sealed annular cavity being operatively associated with the sleeve cavity of another said shock absorber such that a decrease in the volume of said sealed annular cavity provides an
10 increase in gas pressure in said sleeve cavity of said another shock absorber.

Preferably said sealed annular cavity communicates with a first end of a control cylinder and said sleeve cavity of said another shock absorber communicates with a second end of said control cylinder, a control cylinder dividing piston disposed within said control cylinder isolating said sealed annular cavity and said sleeve cavity of said
15 another shock absorber.

Preferably said control cylinder dividing piston is provided with a piston rod sealingly received in a reduced cross section portion of said control cylinder toward said control cylinder first end such that an extending end of said piston rod isolates said sealed annular cavity.

20 Preferably the sealed annular cavity of said another shock absorber is filled with liquid, said sealed annular cavity of said another shock absorber being operatively associated with the sleeve cavity of said shock absorber such that a decrease in the volume of said sealed annular cavity of said another shock absorber provides an increase in gas pressure in said sleeve cavity of said another shock absorber.

25 **Brief Description of the Drawings**

Preferred forms of the present invention will now be described by way of example with reference to the accompanying drawings wherein:

Figure 1 is a sectional front elevation view of a shock absorber according to a first embodiment in an extended state.

Figure 2 is a sectional front elevation view of the shock absorber of Figure 1 in a compressed state.

Figure 1a is a sectional front elevation view of a shock absorber according to a version of the first embodiment in an extended state.

5 Figure 2a is a sectional front elevation view of the shock absorber of Figure 1a in a compressed state.

Figure 3 is a sectional front elevation view of a shock absorber according to a further version of the first embodiment in an extended state.

10 Figure 4 is a sectional front elevation view of a shock absorber according to a modified first embodiment in an extended state.

Figure 5 is a sectional front elevation view of a shock absorber according to a second embodiment in an extended state.

Figure 6 is a sectional front elevation view of a shock absorber according to a first embodiment in a compressed state.

15 Figure 7 is a sectional front elevation view of a shock absorber according to a modified second embodiment in an extended state.

Figure 8 is a sectional front elevation view of an alternative form of the shock absorber of Figure 3 in an extended state.

20 Figure 9 is a sectional front elevation view of an alternative form of the shock absorber of Figure 7 in an extended state.

Figure 10 is a sectional front elevation view of a modified form of the shock absorber of Figure 1 in an extended state.

Figure 11 is a sectional front elevation view of a modified form of the shock absorber of Figure 5 in an extended state.

25 Figure 12 is a sectional front elevation view of a shock absorber according to a further modified second embodiment in a compressed state.

Figure 13 is a sectional front elevation view of the shock absorber of Figure 12 in an extended state.

30 Figure 14 is a sectional front elevation view of a shock absorber according to a third embodiment in an extended state.

Figure 15 is a sectional front elevation view of the shock absorber of Figure 14 in a compressed state.

Figure 16 is a sectional front elevation view of a modified form of the shock absorber of Figure 7 in a compressed state.

5 Figure 17 is a sectional front elevation view of the shock absorber of Figure 16 in an extended state.

Figure 18 is a sectional front elevation view of two operatively associated shock absorbers according to Figure 12.

Figure 19 is a sectional front elevation view of an arrangement similar to that of
10 Figure 18.

Figure 20 is a sectional front elevation view of an arrangement similar to that of Figure 19 but utilising two shock absorber according to Figure 16.

Detailed Description of the Preferred Embodiments

Figures 1 and 2 depict a shock absorber according to a first embodiment in extended
15 and compressed states. The shock absorber is provided with the first and second axially aligned cylinders 11, 21. Each of the cylinders is provided with a sealed piston chamber 12, 22 which is filled with oil, hydraulic fluid or any other suitable liquid in the usual manner. Axially displaceable pistons 13, 23 are received in each of the first and second piston chambers 12, 22, along with means for dampening axial displacement of the
20 pistons 13, 23 through the liquid in the respective piston chambers 12, 22.

The dampening means may take any suitable form as are known in the art. A typical dampening means would be a common valve mechanism 14, 24 on the pistons 13, 23 which comprises one or more apertures 14a, 24a passing through the axial extent of the piston 13, 23 and a series of flexible thin plates 14b, 24b secured to the axial ends of the
25 piston which at least partially cover the aperture(s) 14a, 24a to restrict or block the passage of oil therethrough. Deformation of the plates away from the aperture(s) as a result of liquid pressure enables liquid flow through the apertures.

A piston rod 1 axially extends between the first and second cylinders 11, 21 and into the first and second cylinder piston chambers 12, 22. The first and second axial ends

1a, 1b of the piston rod 1 are connected to the first and second cylinder pistons 14, 24, respectively, in the usual manner.

A threaded rod 15 extends from the upper end 11a of the first cylinder distal to the piston rod 1 for securing the first cylinder to a mounting point on the body of a vehicle (not shown) in the usual manner. Other means for securing the first cylinder could also be utilised as required to suit the specific vehicle. A bearing 25 is formed at the distal or lower end 21a of the second cylinder 21 for securing the second cylinder to the wheel suspension of the vehicle (not shown) in the usual manner. Again the means for securing the second cylinder may be of any form suited to the specific wheel suspension.

10 The proximal ends 11b, 21b of the cylinders are each provided with an end piece and guide with seal 19, 29 for sealing the end of the pistons chambers at the point of entry of the piston rod 1.

A coil spring can be used with the shock absorber in the usual manner.

The shock absorber according to the first embodiment is thus in the general form of 15 two opposing standard shock absorbers joined by their piston rods. Having two pistons to effect the dampening in a single shock absorber increases the available dampening for a given shock absorber and a reduction by half of the travel of each piston and the piston rod. This provides reduced operating temperatures and an extended life for the shock absorber. Damping can also effectively be provided for even short duration and low 20 amplitude wheel movements.

Whilst in a standard single piston shock absorber the moving piston is directly coupled to the vehicle, the described twin piston shock absorber isolates the moving pistons from both the vehicle body and wheel suspension via the oil within the piston chambers. This isolation, and the reduction in displacement amplitude provides improved 25 level of ride comfort to the occupants of the vehicle.

Having two pistons also provides for adjustment of two valve mechanisms, such that increased adjustment to the damping characteristics can be carried out. Further the valve mechanisms of the two pistons can be adjusted to provide individually different characteristics, tuning the shock absorber to two distinct ranges of wheel vibration / 30 displacement. Such twin range tuning could be particularly beneficial for rally cars which

may be subject to rough dirt roads and bitumen within one race stage, requiring different shock absorber characteristics. Separate coils of different stiffness could also be used over each cylinder.

As per any standard shock absorber, axial displacement of the pistons 13, 23 within the piston chamber 12, 22 will result in the axial ends 1a, 1b of the piston rod 1 extending into and retracting from the piston chambers 13, 23, varying the available volume of the piston chambers 13, 23 for the liquid therein. This may be compensated for in any of several standard manners, enabling the pistons to axially displace without the incompressible liquid in the piston chamber 13, 23 preventing extension of the piston rod 1 into the piston chamber 13, 23. The most simple manner of providing this compensation is to provide a small pocket of gas at the end of each piston chamber 13, 23, the gas compressing when the piston rod 1 enters the chamber and expanding on withdrawal. This method is not preferred, however, as mixing of the liquid and gas in the piston chamber occurs. A small plastic bag filled with gas can be provided in each piston chamber 13, 23 to compensate for this problem.

A more preferred standard method of compensating is depicted in Figures 1a and 2a, based on a standard "twin tube" type shock absorber. An external tube 11a, 21a surrounds each of the piston cylinders 11, 21 and defines an annular compensation cavity 12a, 22a communicating with the piston chamber 12, 22. The annular compensation cavities are each largely filled with gas. Compression of the shock absorber extends the piston rod 1 into the piston chambers 13, 23 and displaces liquid into the annular compensation cavities 12a, 22a, compressing the gas therein in the usual manner.

An alternative gas shock absorber form of the first embodiment, utilising another standard method of compensating for extension of the piston rod 1 into the piston chambers 13, 23, is depicted in Figure 3. Sealed gas chambers 16, 26 are provided at the distal ends 11a, 21a of the first and second cylinders. Valves 17, 27 are provided in the usual manner for adjusting gas pressure within the gas chambers 16, 26. The gas chambers 16, 26 are separated from the respective piston chambers 12, 22 by axially displaceable dividing pistons 18, 28 which are free floating and enable the pressure within the gas chamber to be transmitted to the liquid within the piston chambers 12, 22. Rather

than both cylinders being provided with the separate gas chamber 16, 26, it is envisaged that only one of the cylinders might have a separate gas chamber 16, 26. It is further envisaged that the gas supply for the gas chambers could be stored externally of the cylinders and communicated with the gas chambers 16, 26 via hose or similar.

5 Provision of the gas chambers provides the capability for further adjustment of the damping characteristics at each piston and the overall characteristics of the shock absorber.

It will be appreciated by the person skilled in the art that each of the shock absorbers described herein will be provided with any of the standard configurations for
10 enabling axial displacement of the pistons by compensating for extension and retraction of the piston rod(s) into and from the piston chamber(s).

A further modification of the first embodiment shock absorber is depicted in Figure 4. A sleeve 31 is provided which extends between the first and second cylinders 11, 21. Axial ends 31a, 31b of the sleeve 31 sealingly engage the first and second cylinders 11,
15 21 so as to define a sealed cavity 32 therebetween. The sleeve ends typically sealingly engage the outer wall of the cylinders via sealing rings 33, 33 which enable the sleeve to be axially displaceable along the outer walls of the cylinders, allowing relative axial displacement of the first and second cylinders 11, 21 during compression and expansion of the shock absorber. It is also envisaged that the sleeve may be fixed to one of the
20 cylinders and axially displaceable with respect to the other so as to still enable expansion and compression of the shock absorber. A detent 34 is provided on each cylinder to ensure the sealing engagement of the sleeve and cylinders is maintained without the sleeve 31 sliding off the end of either cylinder.

Provision of the sleeve 31 improves the lateral stiffness of the shock absorber, and
25 provides further opportunity to adjust the damping characteristics of the shock absorber. Increasing the pressure within the cavity 32 will increase the length of the shock absorber so as to elevate the vehicle if required. The increased pressure will also render the shock absorber harder to compress and easier to extend. A reduced pressure in the cavity will decrease the length of the shock absorber, lowering the vehicle, and making the shock
30 absorber easier to compress and harder to extend.

Figures 5 and 6 depict a second embodiment of a shock absorber in extended and retracted states, respectively. The shock absorber comprises a single cylinder 111 with a liquid filled and sealed piston chamber 112. First and second axially displaceable pistons 113, 123 are received in the sealed piston chamber 112 towards first and second
 5 respective ends 111a, 111b of the cylinder. As per the first embodiment, any of various valve mechanisms 114, 124 or other known means may be provided for dampening axial displacement of each of the first and second pistons 113, 123 through the liquid in the piston chamber 112.

A first piston rod 101 is connected to the first piston 113 and extends through the
 10 cylinder first end 111a, whilst an equivalent second piston rod 201 is connected to the second piston 123 and extends through the cylinder second end 111b.

The first piston rod 101 is provided with a threaded portion 101a for securing the first piston rod 101 to a mounting point on the body of a vehicle, whilst the second piston rod 201 is provided with a bearing 202 for securing to the wheel suspension of the
 15 vehicle. As per the first embodiment, other forms of attachment may be employed as required.

An end piece and guide with seal 19, 29 is provided at each end of the cylinder 111 as per the first embodiment.

A modification of the second embodiment is depicted in Figure 7 which produces a
 20 gas shock absorber. The piston chamber is divided into first and second sub-chambers 112a, 112b by a sealed gas chamber 116. The gas chamber 116 is separated from the first and second piston sub-chambers 112a, 112b by axially displaceable dividing pistons 118, 128 in much the same manner as those of the first embodiment. A valve 117 is provided to enable adjustment of the gas pressure within the gas chamber 116 thereby enabling
 25 further adjustment of the damping characteristics of the shock absorber.

As per the first embodiment, both versions of the second embodiment shock absorber increases the available dampening for a given shock absorber and a reduction by half of the travel of each piston and piston rod with the resultant advantages discussed above. Increased opportunity for adjustment and customising the damping characteristics

of the shock absorber are also provided through the piston valve mechanisms and the gas chamber (of the Figure 7 modified embodiment).

An alternative to the shock absorber of Figure 3 is depicted in Figure 8. Rather than providing sealed gas chambers 16, 26 within the first and second cylinders 11, 21, gas chambers 16', 26' may be provided externally of the first and second cylinders 11, 21. The sealed gas chambers 16', 26' are each disposed in a separate gas cylinder 40, 50 housing the dividing piston 18, 28. The piston chambers 12, 22 communicate with the respective gas cylinder 40, 50 via a conduit 41, 51 at the distal end of the cylinder 11, 21. Such a configuration employing external gas cylinders 40, 50 enables a shorter overall shock absorber length as compared to the shock absorber of Figure 3.

A similar alternative to the shock absorber of Figure 7 is depicted in Figure 9. The piston chamber 112 is divided into first and second sub-chambers 112a, 112b by a fixed seal 145 fixed to the wall of the cylinder 111. The first and second sub-chambers 112a, 112b communicate with opposing ends of a gas cylinder 140 via first and second conduits 141, 151 adjacent the fixed seal 145. A gas chamber 116 is defined between axially displaceable dividing pistons 118, 128 provided in the gas cylinder 140.

It is also envisaged that the fixed seal 145 could be provided in a shock absorber without any gas chamber (such as the shock absorber of Figures 5 and 6). The fixed seal 145 will divide the piston chamber into first and second isolated sub-chambers 112. This will make the shock absorber effectively acts as two separate shock absorbers connected end to end with no interaction therebetween. This configuration, whilst providing for separate adjustment of the two ends, will not be as smooth as a shock absorber which leaves the piston chamber as a single chamber (Figures 5 and 6) or a shock absorber which separates piston sub-chambers with a gas chamber (Figures 7 and 9).

Whilst the various shock absorbers of the present invention may be provided with only a single coil spring as per a standard shock absorber, each shock absorber may be provided with two coil springs, one being associated with each end of the shock absorber.

The shock absorber of Figure 1 is depicted with two coil springs 60, 61 in Figures 10. A first coil spring 60 is associated with the first cylinder 11, and has a first end 60a axially fixed with respect to the piston rod 1. The second end 60b of the first coil spring

is axially fixed with respect to the first cylinder 11. The coil spring second end 60b may either be axially fixed to the first cylinder 11, perhaps by a plate fixed to the first cylinder and abutting the spring end 60b, or may be axially fixed to the vehicle body about the point that the threaded rod 15 is fixed. The second coil spring 61 is associated with the
 5 second cylinder 21 and has its first and second ends 61a, 61b axially fixed in a similar manner. The coil spring first ends 60a, 61a are preferably axially fixed with respect to the piston rod 1 by means of an annular end plate 62 fixed to the piston rod 1 between the first and second cylinders 11, 21. The coil spring first ends 60a, 61a abut this annular plate 62 so as to fix their axial location with respect to the piston rod 1. The use of two
 10 coil springs in this manner allows the use of a different stiffness springs associated with each of the cylinders 11, 12. A first coil spring 60 of a given stiffness can thus be coupled with the first cylinder 11 with predetermined damping characteristics, and a second coil spring 61 with a different given stiffness, coupled with the second cylinder 12 with different damping characteristics.

15 The shock absorber of Figure 4 could be modified in a similar way with two coil springs 60, 61, with the plate 62 axially fixing the coil spring first ends 60a, 61a being fixed to the sleeve 31 rather than the piston rod 1.

The shock absorber of Figure 5 is depicted with two coil springs 60, 61 in Figure 11. The first coil spring 60 is associated with the first piston rod 101, and has a first end
 20 60a axially fixed with respect to the cylinder 111. The second end 60b of the first coil spring is axially fixed with respect to the first piston rod 101. The coil spring second end 60b may either be axially fixed to the first piston rod 101, perhaps by a plate fixed to the first piston rod and abutting the spring end 60b, or may be axially fixed to the vehicle body about the point that the threaded end 101a is fixed. The second coil spring 61 is
 25 associated with the second piston rod 201 and has its first and second ends 61a, 61b axially fixed in a similar manner. The coil spring first ends 60a, 61a are preferably axially fixed with respect to the cylinder 111 by means of an annular end plate 162 fixed to the cylinder 111. The two coil spring arrangement can be applied in this manner to the shock absorbers of Figures 7 and 9.

The twin piston rod, single cylinder shock absorbers of Figures 5 through 7, 9 and 11 can be provided with a sleeve or sleeves in a similar manner to the single piston rod, twin cylinder shock absorbers of Figure 7. Such a modified shock absorber is depicted in Figures 12 and 13 in compressed and extended states, respectively.

5 A first sleeve 131 is telescopically disposed about and sealingly engages the cylinder 111 and extends from the cylinder first end 111a. The distal axial end 131b of the first sleeve 131 is sealed with an end wall such that the first sleeve 131 defines a sealed first sleeve cavity 132. The first piston rod 101 is fixed to the first sleeve such that axial displacement of the first piston rod 101 will provide an equal displacement of the first
10 sleeve 131 and corresponding change in volume and pressure in the first sleeve cavity 132. A valve 138 will be provided in the first sleeve to enable adjustment of the gas pressure therein. A second sleeve 231 may be similarly mounted on the cylinder second end 111b. Extension of the shock absorber, to the state of Figure 13, will increase the volume and consequently decrease the pressure in the first and second sleeve cavities 132,
15 232.

Increasing the gas pressure in the first sleeve cavity 132 via the valve 138 will increase the length of the shock absorber and render it harder to compress and easier to extend. The gas pressure in the second sleeve cavity 232 can also be adjusted to further adjust the characteristics of the shock absorber as desired.

20 Here the first sleeve 131 engages the cylinder 111 in such a manner that a first sealed annular cavity 135 is defined in an overlap region between the first sleeve 131 and the cylinder 111. One axial end of the first sealed annular cavity 135 is defined by a first annular seal 133 which is fixed to the cylinder at its first end 111a and sealingly engages the first sleeve. The opposing axial end of the first sealed annular cavity 135 is defined by
25 a second annular seal 134 which is fixed to the first sleeve 131 adjacent the proximal end 131a thereof and sealingly engages the cylinder 111. The first annular cavity will typically be provided with a valve 136 for adjusting gas pressure therein. A second sealed annular cavity 235 can similarly be provided at the second sleeve 231.

Provision of the sealed annular cavities 135, 235 provides for further adjustment
30 effecting both the compression and extension (or rebound) strokes. Increasing the pressure

in the first sleeve cavity 132 as compared to the first annular cavity 135 will increase the length of the shock absorber and increase the force required to compress the shock absorber whilst decreasing the force to extend the shock absorber. The same effect is achieved by reducing the pressure in the first annular cavity 135. Increasing pressure in
 5 the first annular cavity 135, or decreasing the pressure in the first sleeve cavity 132, will shorten the shock absorber. Different adjustments can be made to pressure in the second sleeve cavity 232 and second annular cavity 235 as desired. Additional adjustment opportunities will again be provided if two different stiffness coil springs are used with the shock absorber.

10 The piston chamber will preferably be separated into first and second piston sub-chambers by a fixed seal 145 and a gas cylinder 140 (as depicted in Figure 12) may be used to soften the shock absorber response as per the shock absorber of Figure 9.

The use of a sleeve 131 as described above and depicted in Figures 12 and 13 can also be employed with a standard single cylinder, single piston shock absorber, as
 15 depicted in Figures 14 and 15 in the extended and compressed states respectively. The sleeve 131 is mounted on the cylinder 311 in the same manner as either of the sleeves of the shock absorber of Figure 12, with the single piston rod 301 fixed to the sleeve 131. The sleeve 131 may engage the cylinder 311 so as to provide a sealed annular cavity 135, enabling adjustment of pressure in both the sleeve cavity 132 and the annular cavity 135,
 20 or the sleeve 131 may be mounted so as only to provide the sealed sleeve cavity 132.

Provision of sealed annular cavities can also be achieved in a similar manner with the two cylinder, single piston rod sleeved shock absorber of Figure 4. Such a modified shock absorber is depicted in Figures 16 and 17 in the compressed and extended states respectively. A first sealed annular cavity 35 is defined in an overlap region between the
 25 first cylinder 11 and the sleeve 31. One axial end of the first annular cavity 35 is defined by a first annular seal 33 which is fixed to the first cylinder at its second end 11b and sealingly engages the sleeve 31. The opposing axial end of the first annular cavity 35 is defined by a second annular seal 37 which is fixed to the sleeve at its first end 31a and sealingly engages the first cylinder 11. The first sealed annular cavity 35 is typically

provided with a valve 36 for adjusting gas pressure therein. A second sealed annular cavity 35' can be provided at the second cylinder 21 in the same manner.

Again using different pressures in the sleeve cavity 32 as compared to the first and/or second annular cavities 35, 35' provides for adjustment of characteristics of both the compression and extension strokes. Increasing the pressure in the sleeve cavity 32 will extend the shock absorber and can be used to level the vehicle when under heavy load. Increasing the pressure in the sleeve cavity 32 will also increase the force to compress the shock absorber and hence harden the compression stroke. Alternatively, increasing the pressure in the annular cavities 35, 35' will shorten the shock absorber and increase the force to extend the shock absorber, hardening the extension (or rebound) stroke.

The shock absorbers providing sealed sleeve cavities and sealed annular cavities, as depicted in Figures 12 to 17, can be communicated to balance the overall suspension of a vehicle. Figure 18 depicts two shock absorbers according to Figure 12 communicated in such a way. The first sealed annular cavities 132 of each shock absorber are filled with liquid (typically oil), rather than gas as per the annular cavities of the stand-alone shock absorbers. There is thus no need to provide gas pressure adjustment valves for the annular cavities. The first sealed annular cavity 132 of each shock absorber is operatively associated with the first sleeve cavity 135 of the other shock absorber such that an increase in the volume of the first sealed annular cavity 132 provides a reduction in gas pressure in the first sleeve cavity 135 of the other shock absorber. Conversely a decrease in volume of the first sealed annular cavity 132 of one shock absorber will provide an increase in gas pressure in the first sleeve cavity 135 of the other shock absorber.

To provide the above operative association the first sealed annular cavity 135 of one shock absorber communicates via a conduit 171 with a first end 172a of a control cylinder 172 and the first sleeve cavity 132 of the other shock absorber communicates via a conduit 175 with a second end 172b of the control cylinder 172. A control cylinder dividing piston 173 is disposed within the control cylinder 172 and isolates the associated first sealed annular cavity 135 and first sleeve cavity 132. The control cylinder dividing piston 173 is provided with a piston rod 174 which is housed in a reduced cross section tubular portion 172c of the control cylinder 172 toward the control cylinder first end

172a. The piston rod 174 and tubular portion 172c are sized such that the piston rod 174 seals the tubular portion 172c and the extending end 174a of the piston rod 174 consequently isolates the first sealed annular cavity 135 from the main chamber of the control cylinder housing the piston 173.

5 Operation of this arrangement will now be explained in relation to a cornering motor vehicle when the shock absorber on the left is compressed and the shock absorber on the right expands, as depicted in Figure 18. Expansion of the right shock absorber will reduce the volume of the first annular cavity of the right shock absorber, causing liquid in the first annular cavity 135 of the right shock absorber to be forced out of the first annular
10 cavity 135 through the conduit 171 where it will apply a pressure on the relatively small area of the extended end 174a of the associated piston rod 174. This pressure will act to push the piston rod 174 against the gas on the opposing side of the piston 173 in the main chamber of the control cylinder 172, increasing the pressure of this gas which is communicating with the first sleeve cavity 132 of the shock absorber on the left. This
15 increase in pressure in the first sleeve cavity will in turn act to expand the shock absorber on the left, helping to restore it to its original position. Similarly compression of the left shock absorber will draw liquid into its expanding first annular cavity 135, drawing with it the associated piston rod 174 and reducing the gas pressure in the control cylinder main chamber and in the first sleeve cavity 132 of the right shock absorber. This reduction in
20 pressure will act to compress the right shock absorber toward its original position. The interaction between the two shock absorbers on opposing sides of the vehicle will hence help to keep the vehicle level. The second sleeve cavity 232 and second annular cavity 235 can also be associated in the same way.

This arrangement can be used to associate the four shock absorbers of a motor
25 vehicle in various ways. The front-left and right shock absorber can be linked, with the rear left and right shock absorbers being linked independently. Alternatively the front left could be linked to the right rear, with the front right linked to the left rear. Provision of linkage at the first and second ends of the shock absorbers will enable a more complex network of linkages.

The balancing or levelling effect of the linkage between shock absorbers can be varied in magnitude by varying the relative area between the piston rod external end and the main piston area on which the gas acts.

Each of the shock absorbers of Figures 14 to 17 can also be operatively associated
 5 in the above manner, communicating the various sleeve cavities with the liquid filled annular cavity/ies of another shock absorber.

Figure 19 depicts the arrangement of Figure 18, with the piston chambers 112 of the left and right shock absorbers being associated via a gas cylinder 180. The piston chambers 112 communicate with opposing ends of the gas cylinder 180 via conduits 181.
 10 A gas chamber 182 is defined between two dividing pistons 183 housed in the gas cylinder 180. The gas cylinder 180 acts to compensate for extension of the pistons rods into the piston chambers 112 of each shock absorber and soften the action of the shock absorber as discussed above.

Figure 20 depicts an arrangement equivalent to that of Figure 19 utilising two twin
 15 cylinder, single piston rod sleeved shock absorbers as per Figure 16 and 17. Gas cylinders 180 associate the corresponding piston chambers 12, 22 of the left and right shock absorbers as discussed above. The sleeve cavity 32 of each shock absorber is associated with either or both of the first and second sealed annular cavities 35, 35' of the other shock absorber by a control cylinder 172 as discussed above in relation to the
 20 arrangement of Figure 18. The annular cavities so associated will be filled with liquid rather than gas. The annular cavity 35 or 35' communicates with the first end 172a of the control cylinder 172 via a conduit 171, whilst the sleeve cavity 32 communicates with the second end 172b of the control cylinder 172 via a conduit 175. The control cylinders 172 are provided with the same piston 173 and piston rod arrangement 174 as described
 25 above.

Operation of this arrangement is generally as per that of Figure 18. Expansion of the right shock absorber during cornering will force liquid from the annular cavity 35' into the control cylinder 172, and thereby increase the pressure in the sleeve cavity 32 of the left shock absorber, tending to expand the compressed left shock absorber. Similarly,
 30 compression of the left shock absorber as a result of the cornering will draw liquid into its

annular cavity 35' from the associated control cylinder 172, and thereby decrease the pressure in the sleeve cavity 32 of the right shock absorber, tending to compress the expanded right shock absorber.

Various other variations and combinations of features of the shock absorbers
5 described will be apparent to the person skilled in the art.

~~DATED this Seventeenth Day of April 1999~~

Richard Bugaj

Patent Attorneys for the Applicant

SPRUSON & FERGUSON

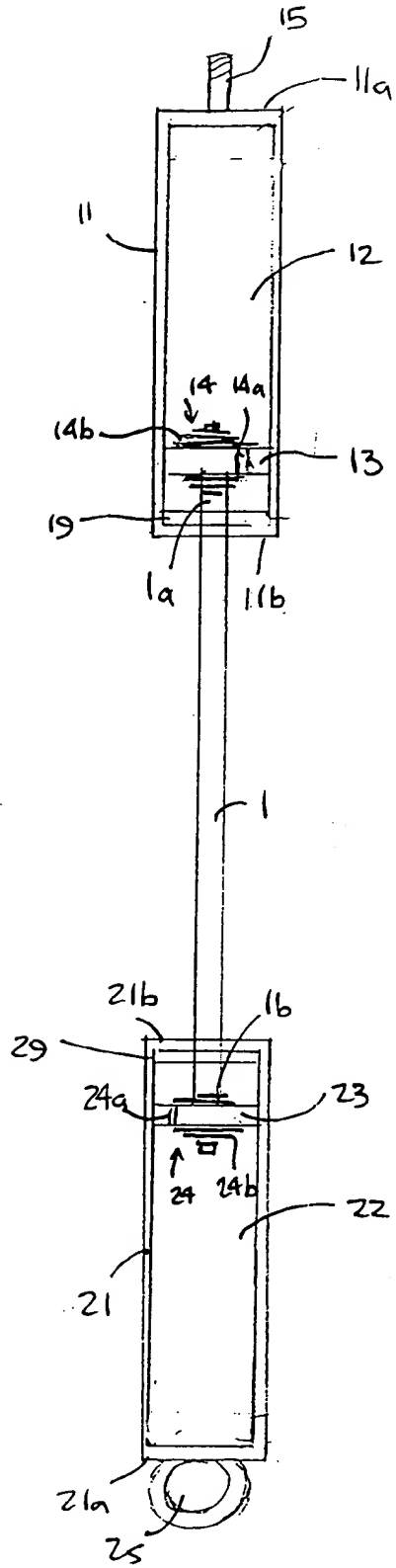


Fig. 1

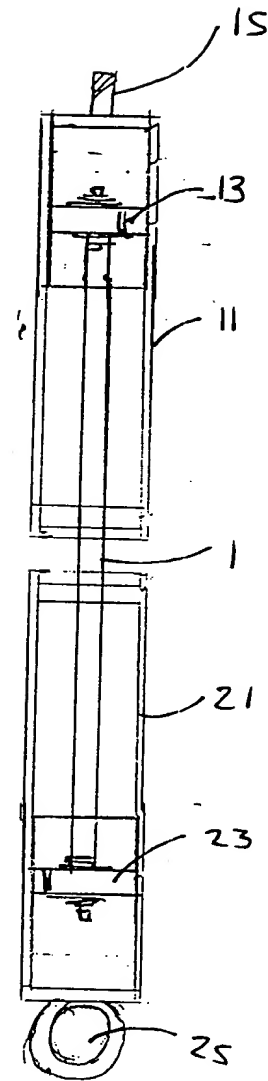


Fig. 2

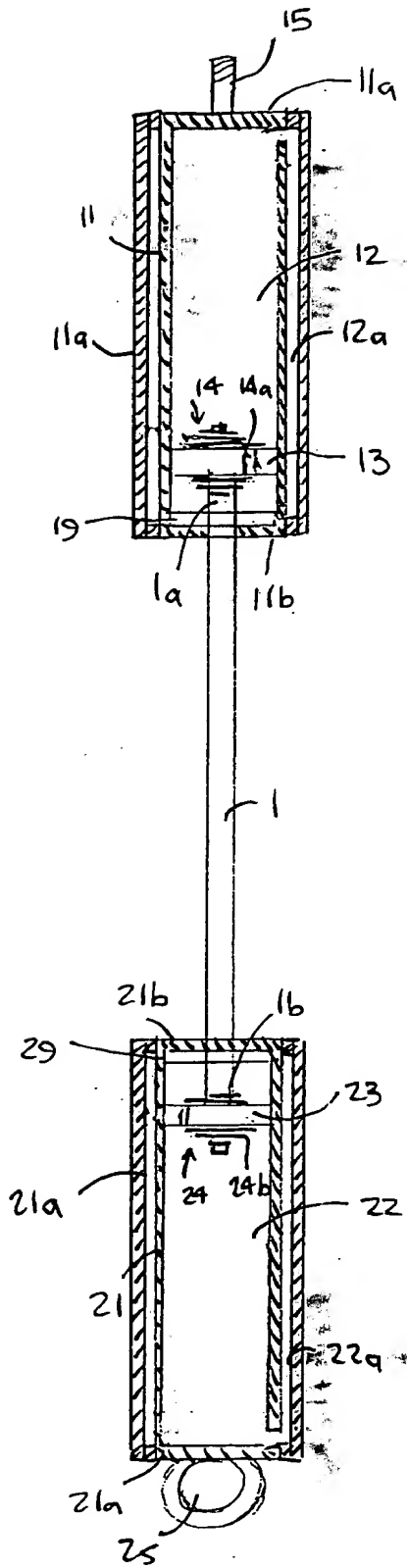


Fig. 1a

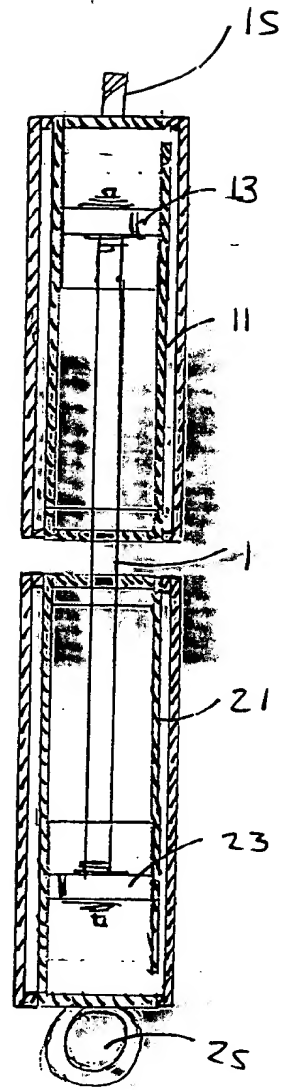


Fig. 2a

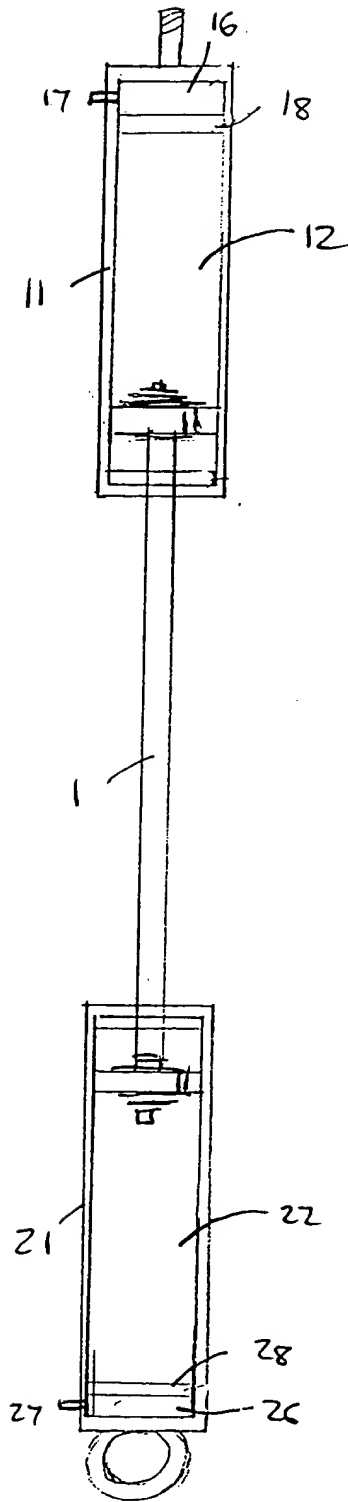


Fig. 3

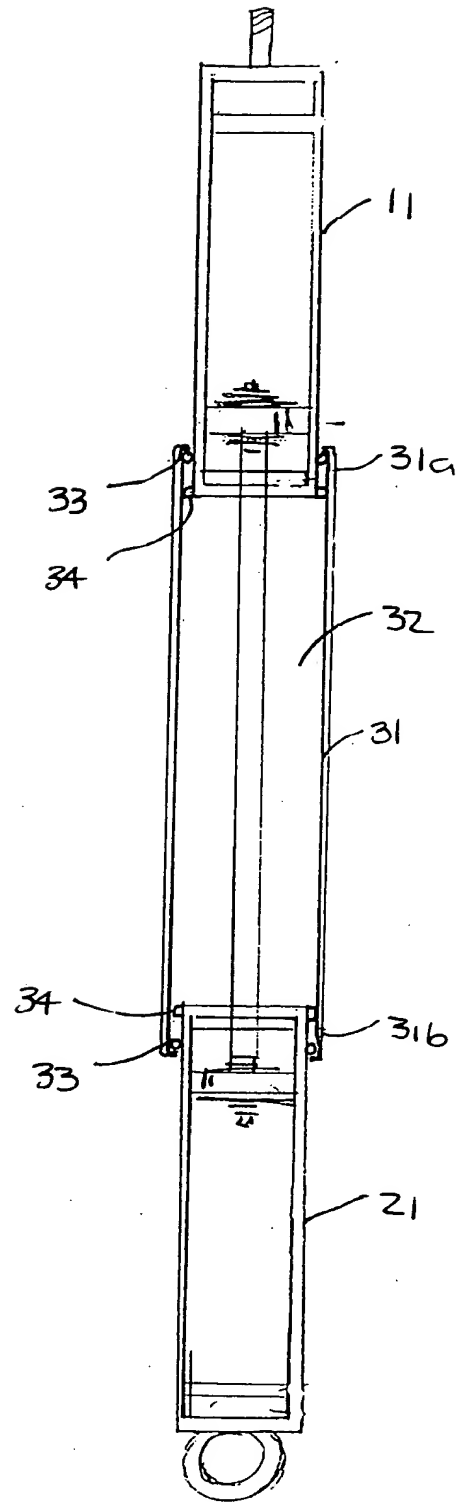


Fig. 4

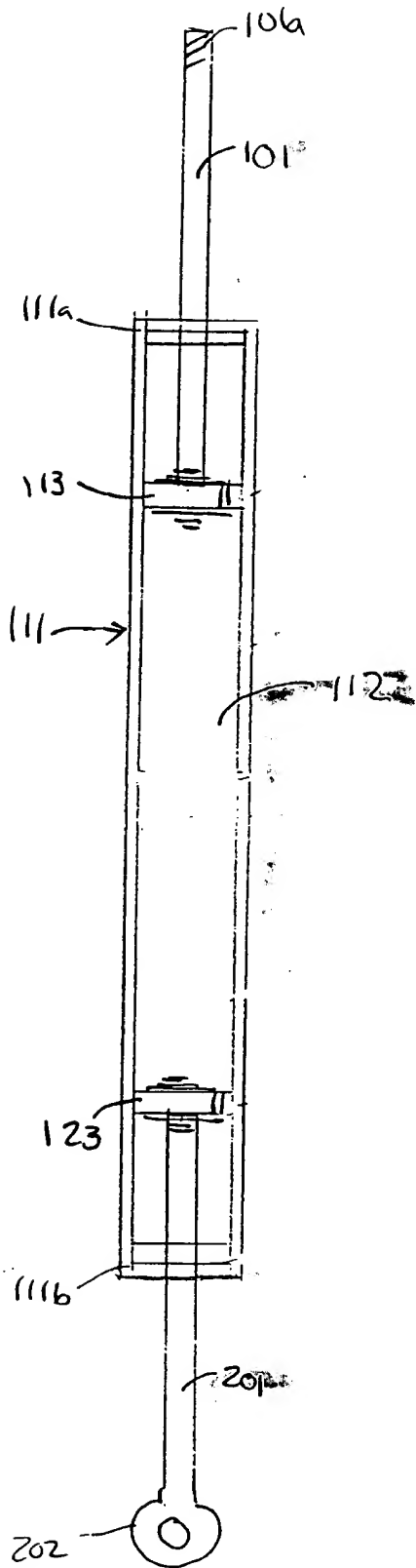


Fig. 5

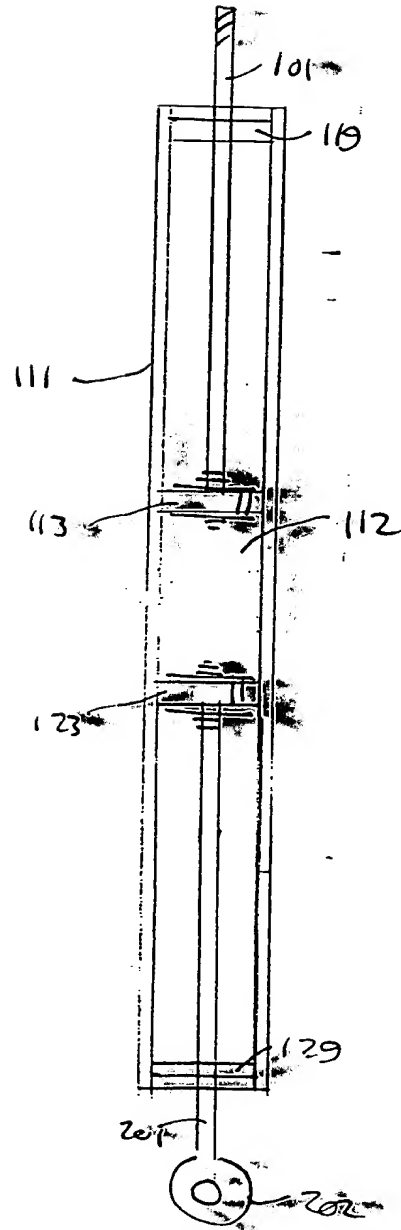


Fig. 6

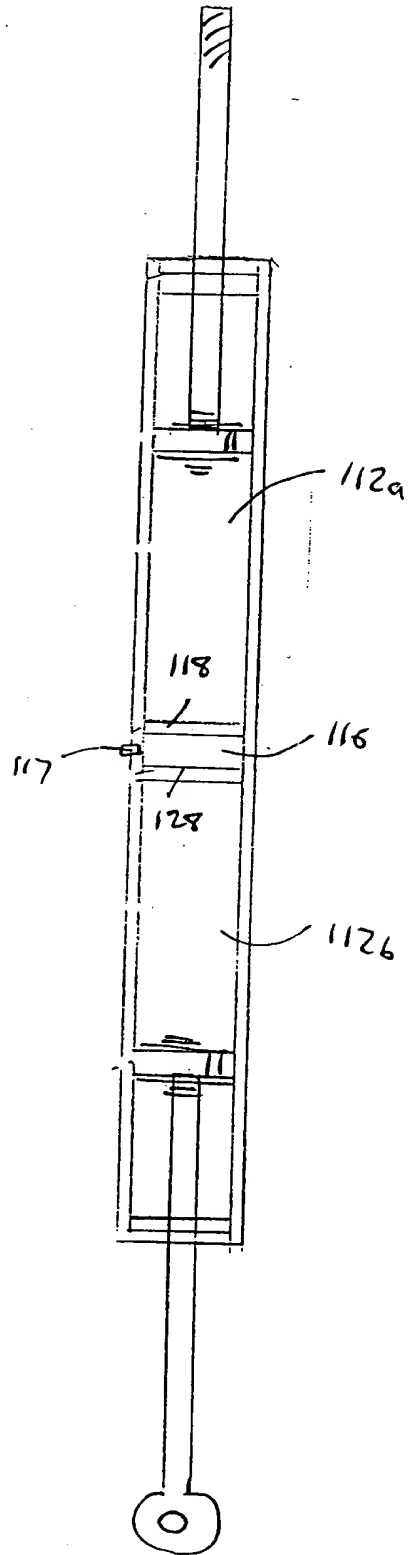


Fig. 7

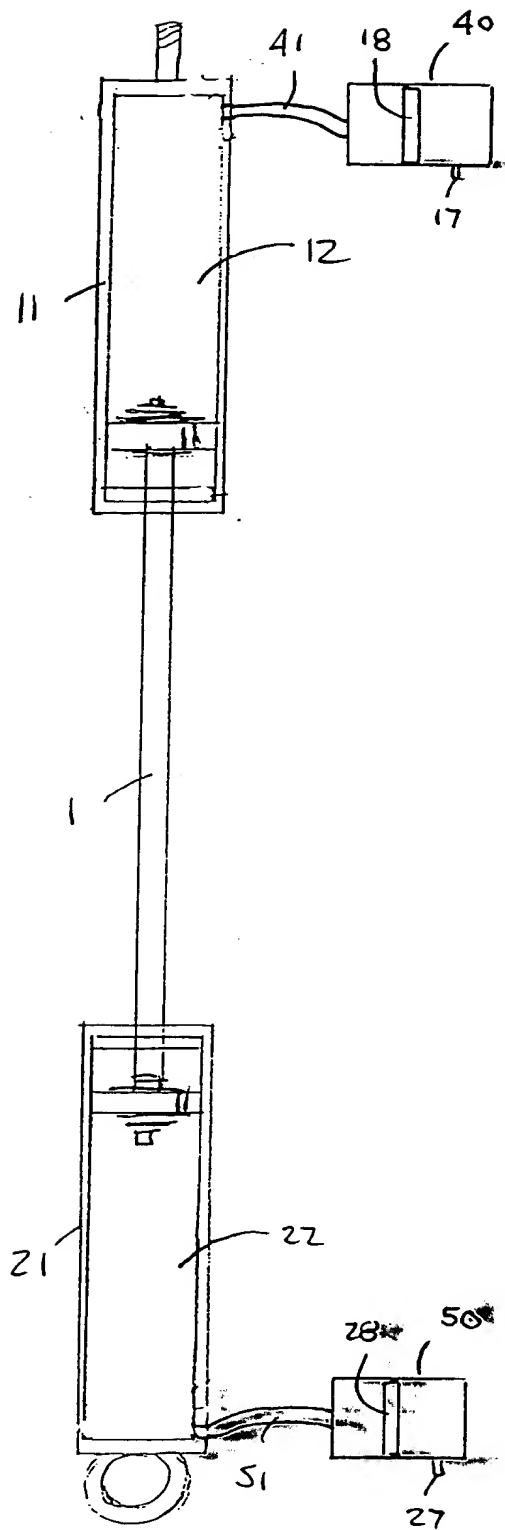


Fig. 8

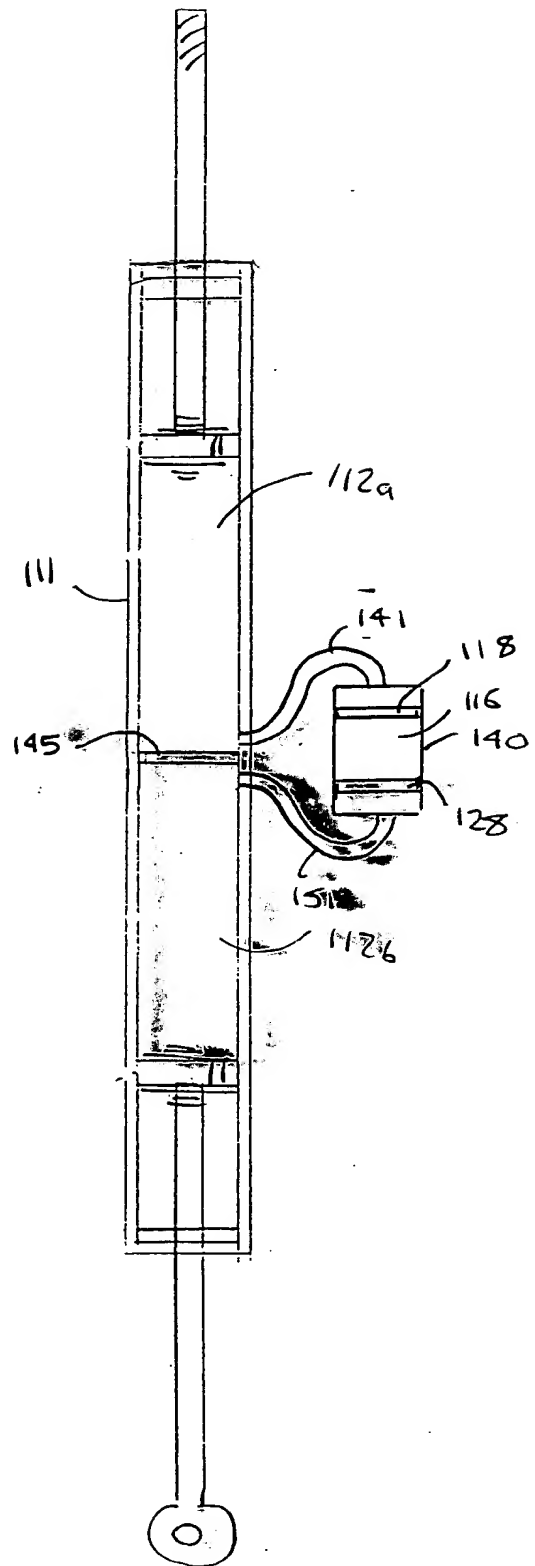


Fig. 9

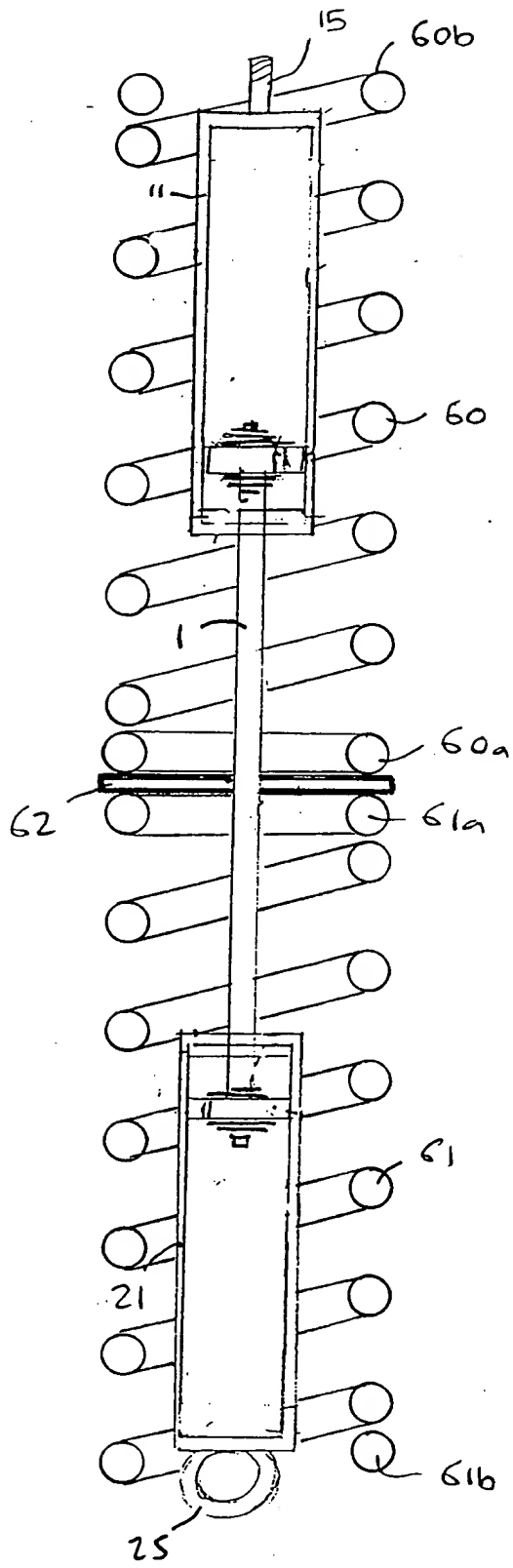


Fig. 10

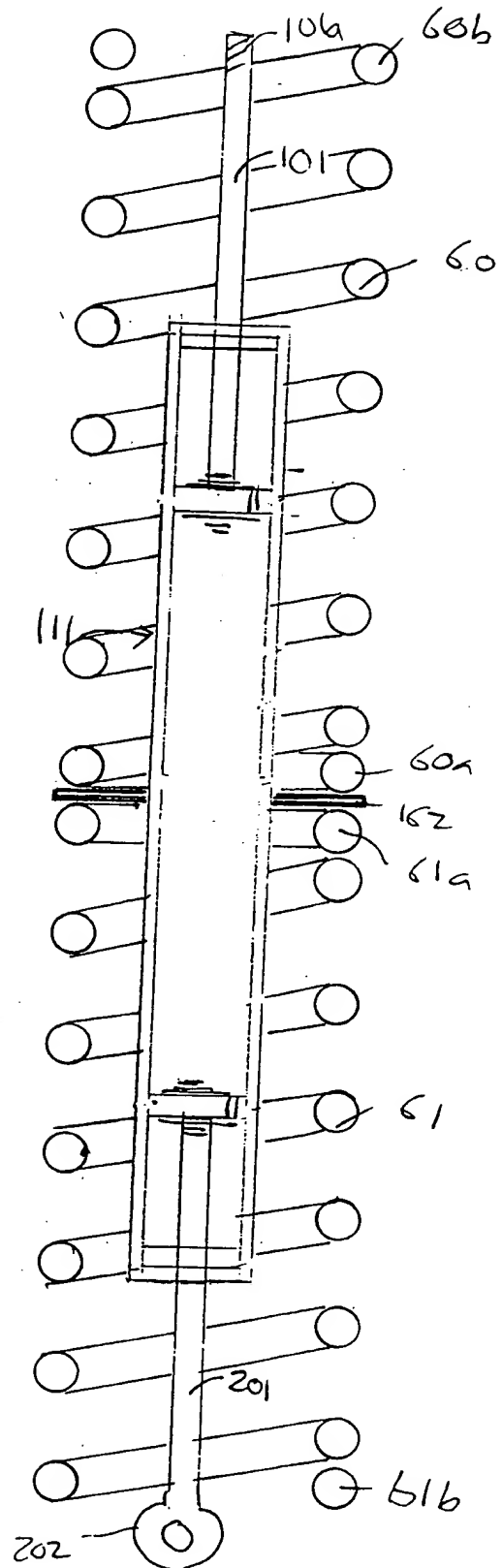


Fig. 11

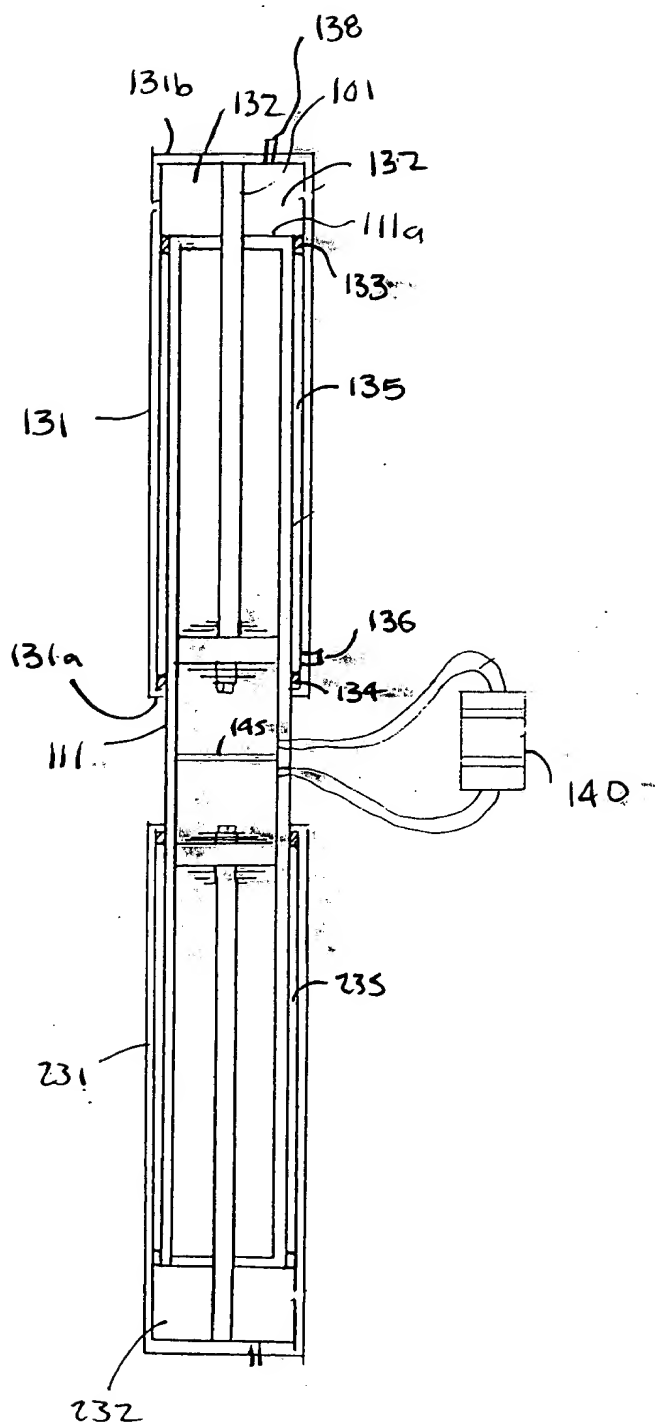


Fig. 12

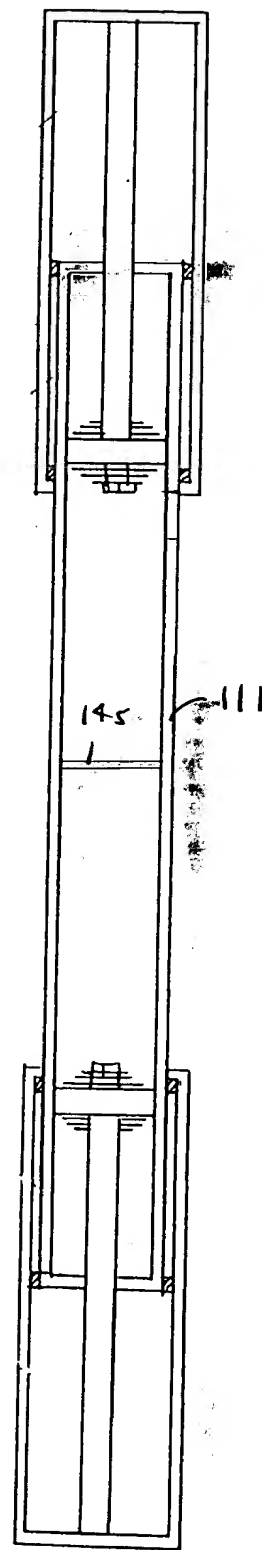


Fig. 13

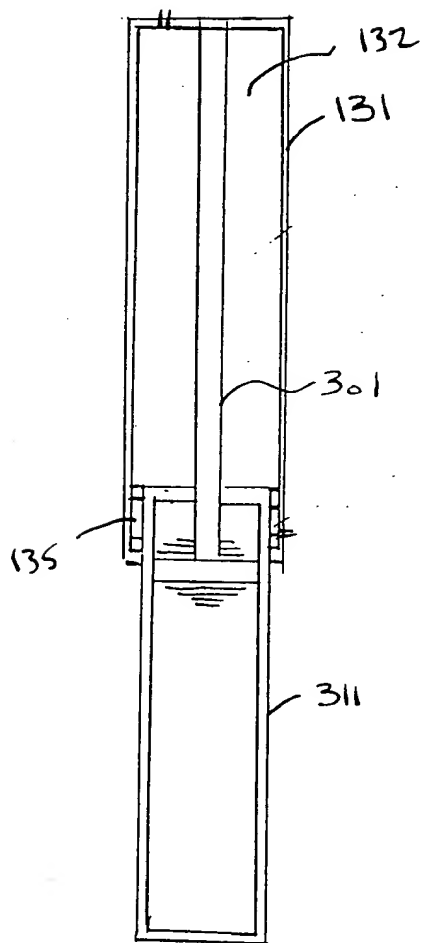


Fig. 14

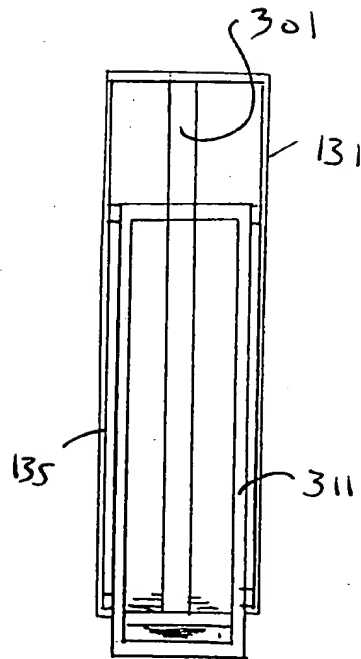


Fig. 15

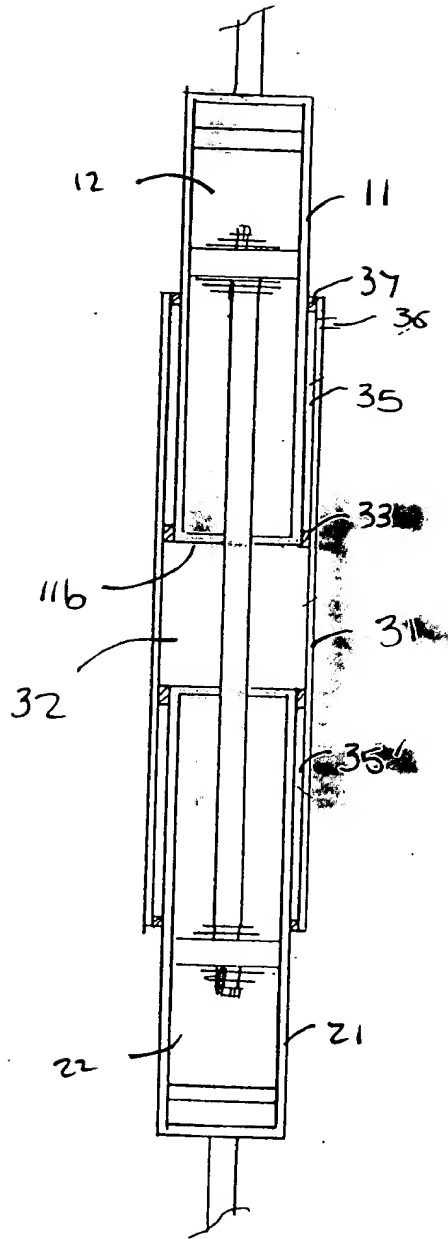


Fig. 15

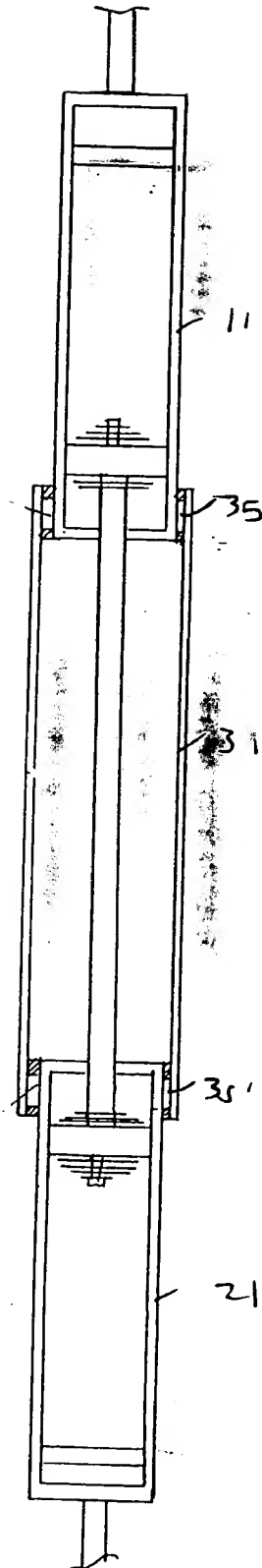


Fig. 17

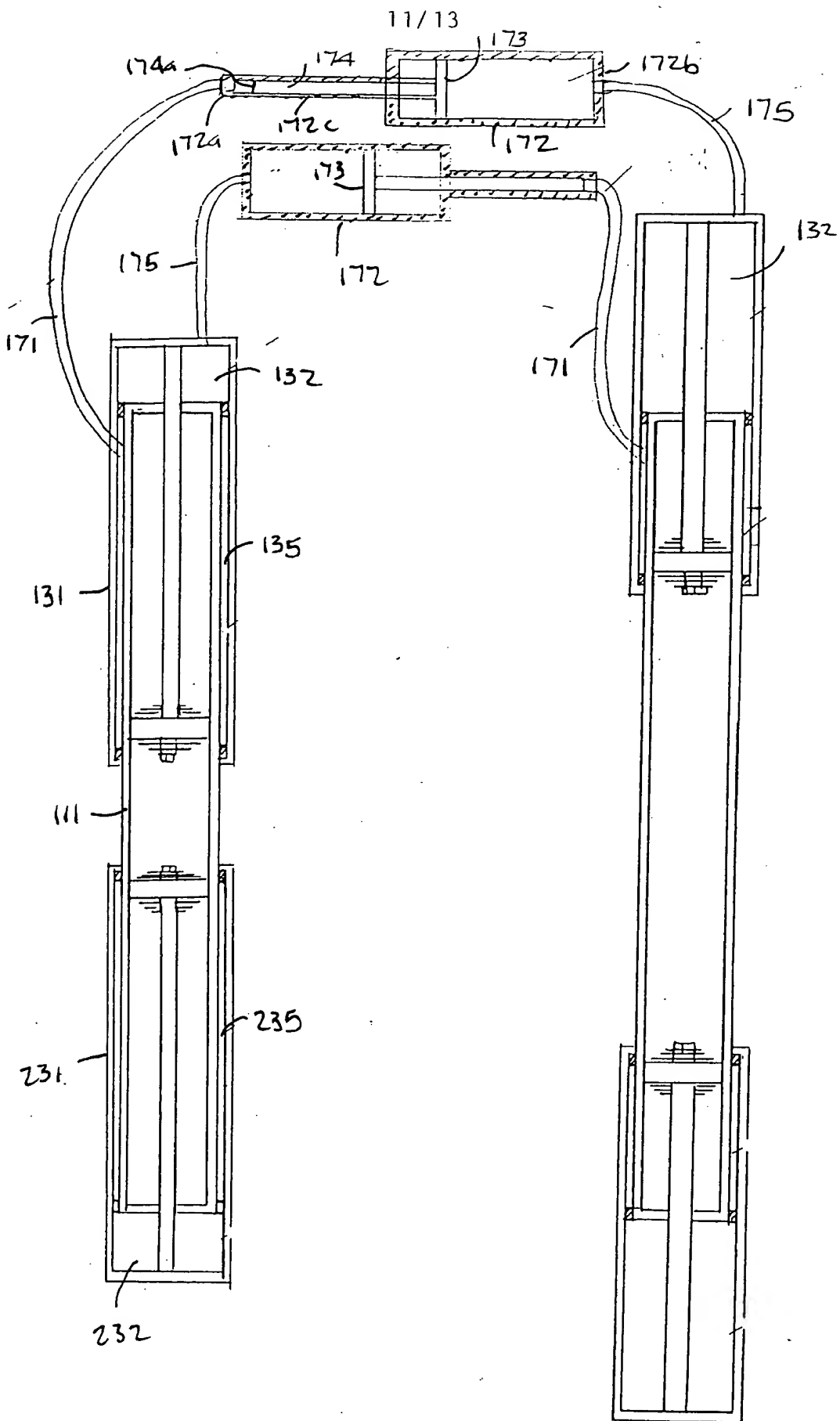


Fig. 18

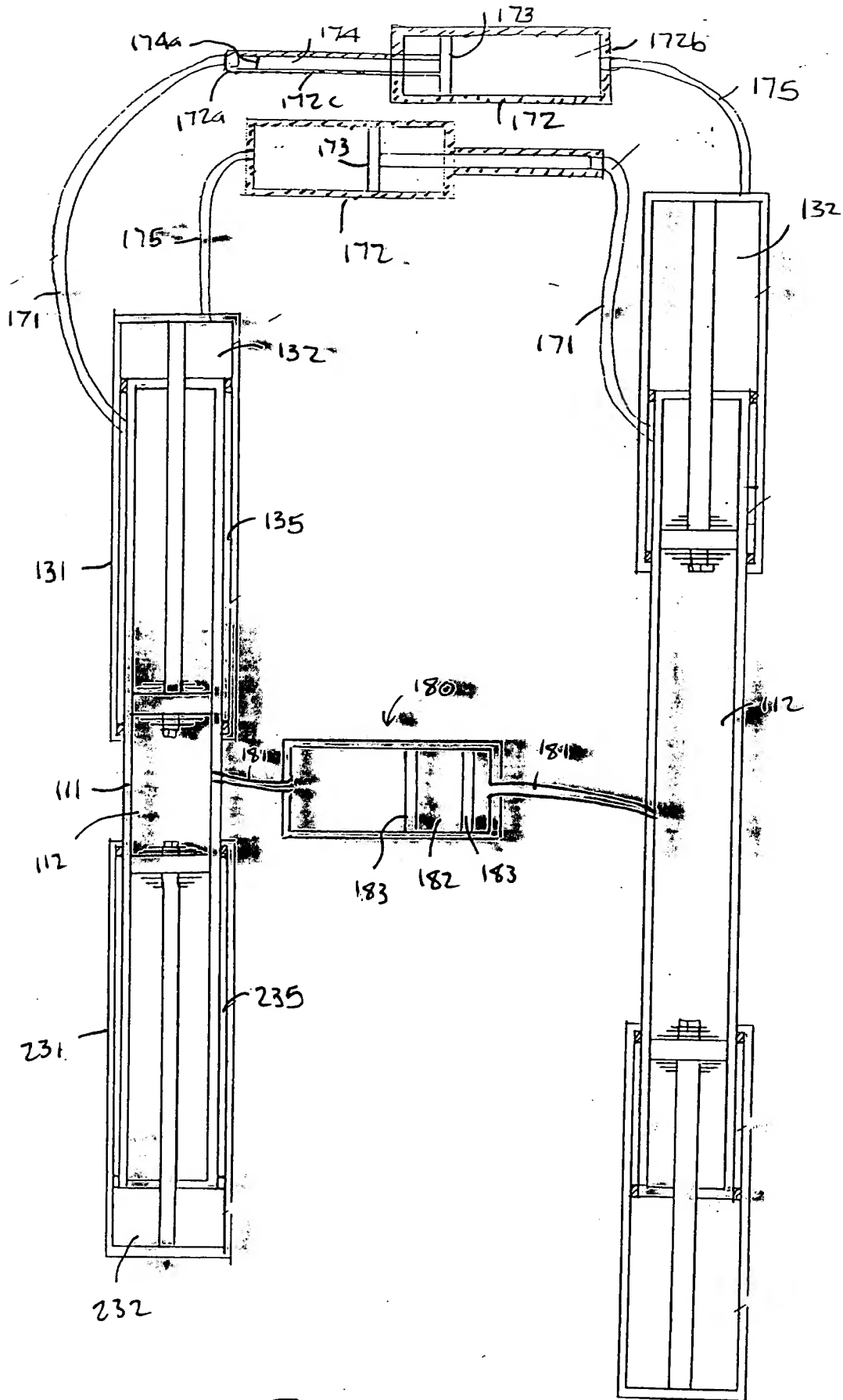
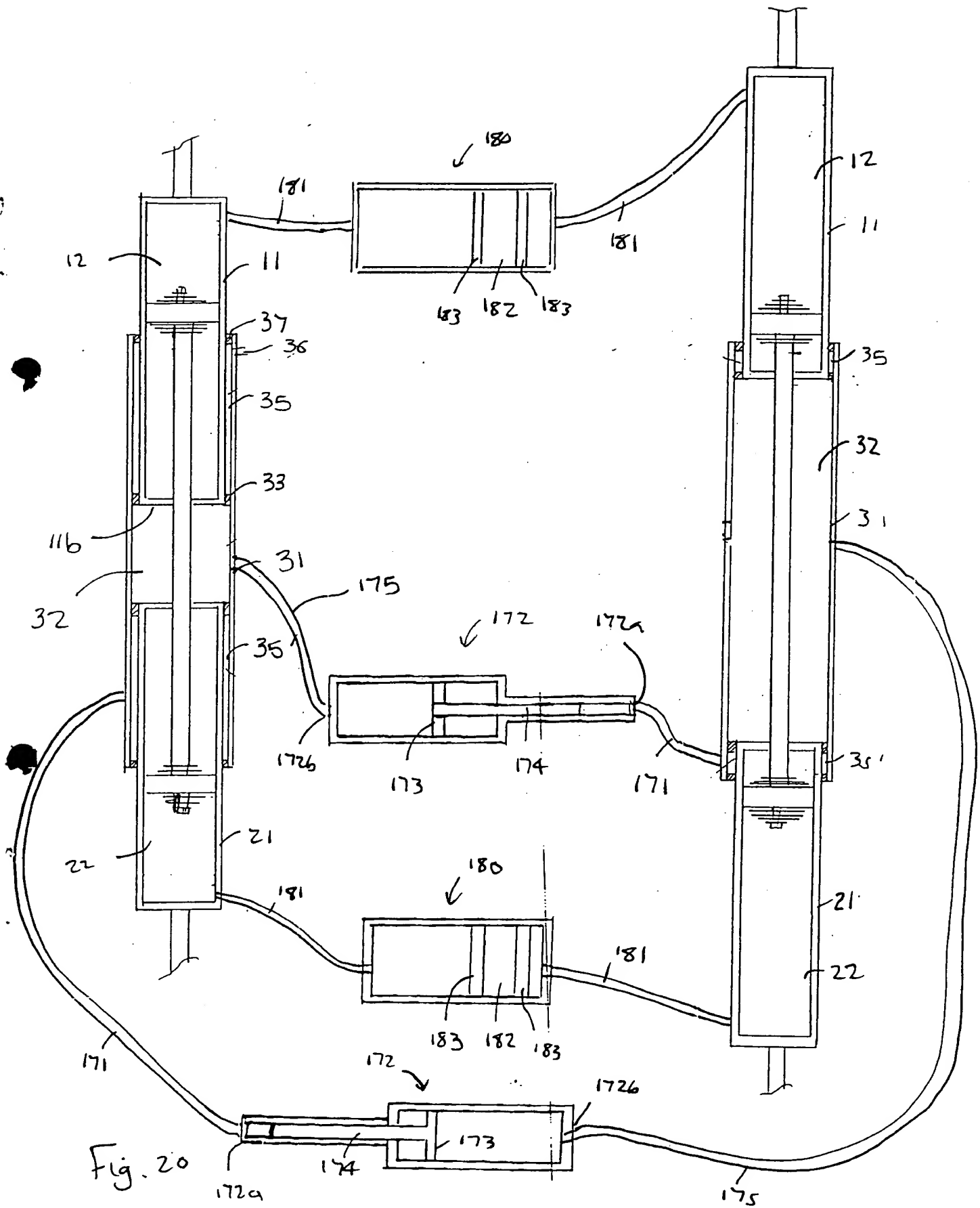


Fig. 19



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